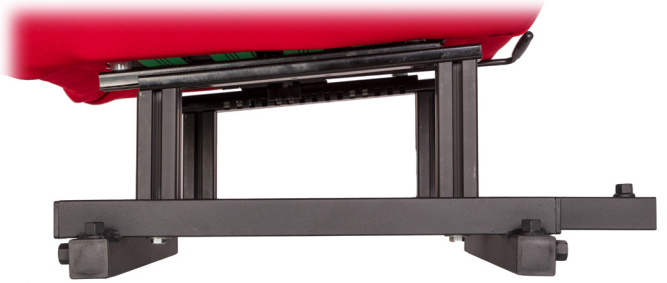
* Seat Frame Installation
* Seat Lift Kit (Spacers) installation
* Seat assembly





Assembly instruction manuals available at:

http://bit.ly/ow-manuals

V1 DCS 081623

by SimFab®

WARNINGS:

Proceed with caution and extra attention when warning signs are present during installation instructions manual.

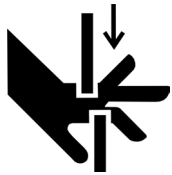
WARNING

Choking hazard, small parts. Not for children under 5 years old.



WARNING

Keep hands and fingers clear of pinching points, and hinging metal parts.



If your item is damaged, defective or missing parts, please contact us first directly at Email: info@SimFab.com or
Toll Free: 1-888-299-2746

As the manufacturer, our knowledge of your new product ensures that we will be able to assist you promptly and accurately.

For invoices and other price information, please refer to your market place account for more details. Alternatively, you can always email us at info@SimFab.com

Parts List

1. Seat with removable foam insert
2. Floor felt pads
3. Seat frame

4. Seat lift kit with seat frame hardware

4.1. Seat rails side bolts (pre-mounted to seat risers) (4)

4.2. Frame side bolts (4)

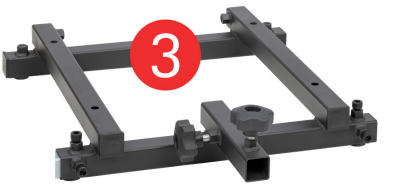
4.3. Frame side washers (4)

7. Wrenches (included in parts kit box, inside tool pouch)

⚠ Refer to kit box with parts and assembly manuals for each add-on kit


1


2


3


4




5


6


7


8

Seat Lift Kit (Spacers) Installation

Parts and tools included in the kit:

4x seat frame spacers (2x short/rear and 2x long/front)
4x spacer bolts (pre-installed)
4x seat frame hardware (bolts and washers)



Fig. 9

• Note: Spacers are cut at angle to provide 5 degrees seat tilt. Therefore, each pair spacers have specific front/rear side and top/bottom direction to seat/frame. Refer to labels on each spacer.

1. Remove pre-screwed bolts (shorter bolts) from spacers and use them to mount spacers to the rails.
2. Slide seat rails all the way to forward position.



Fig. 10

3. Install longer spacers to front rails by holding the spacer bolts with one hand and screw on the spacer to the bolt with the other hand.

* Leave spacers loose on the bolts in order to align them with the frame at later step.



Fig. 11



Fig. 12

• Front spacers should point out with stickers forward as shown.

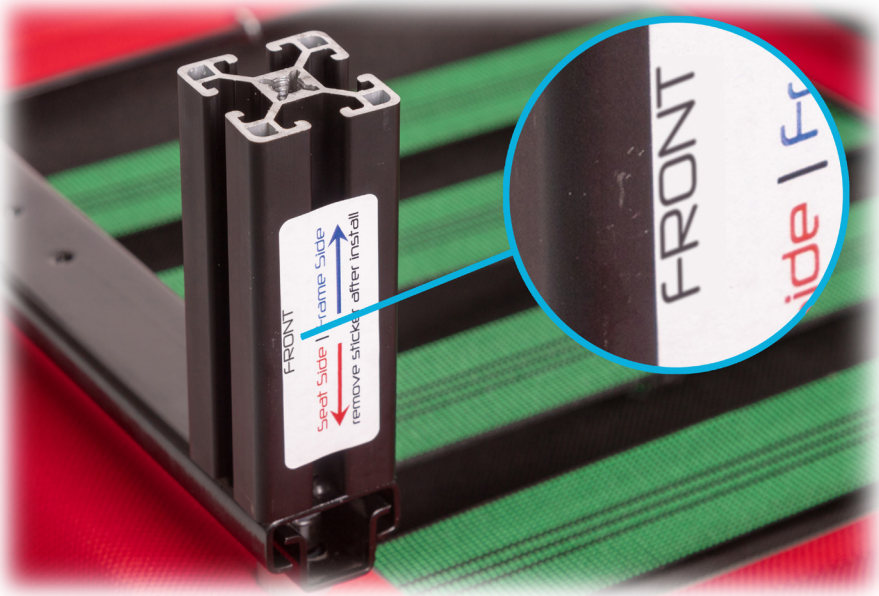


Fig. 13

4. Slide the rails all the way to rear position and install the rear spacers same way as front ones.

• Rear spacers are shorter than front and stickers should point backwards as shown.

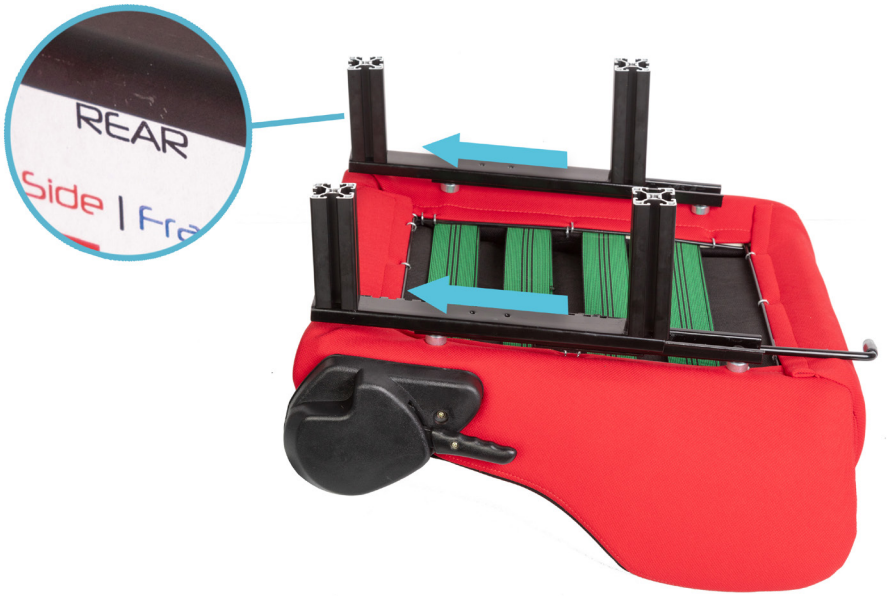


Fig. 14

5. Place seat frame on top of the spacers and align the frame holes to match with spacers holes.

6. Mount seat frame with original (longer) bolts and washers to the spacers by hand.

* Leave bolts loose in order to align them with the frame, after all four are bolted on.



Fig.15



Fig.16

7. Align spacers at correct direction, square with frame.



Fig.17

8. While holding each spacer straight with the frame, tighten up the frame bolts with the 13-flat wrench.



Fig.18

9. Use the close end of 13-flat wrench to tighten spacers bolts. First rear ones. Slide rails all the way forward and tighten front ones.



Fig.19

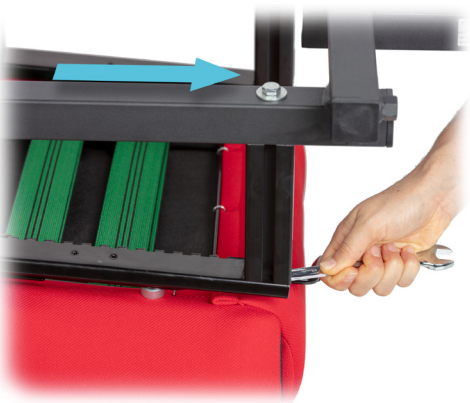


Fig.20

10. If manual gear shifter is used on side of the cockpit: flip lower “L” bracket with longer arm pointing up and shorter arm going into the seat frame. Adjust upper L bracket accordingly to level the shifter with the raised racing seat.

11. Flip racing seat with side up, make final adjustments and tighten up all knobs and bolts.



Fig.21

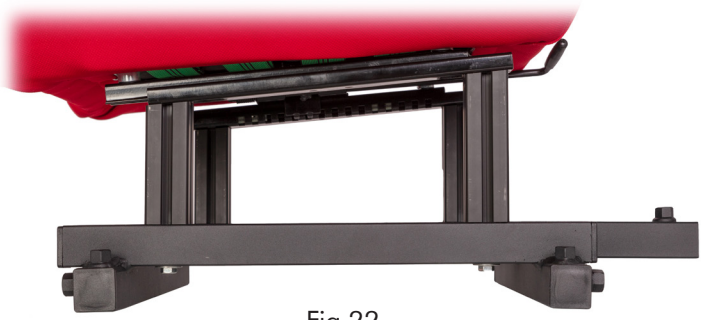


Fig.22

Seat installation

Attach felt pads to each corner of seat base frame. Align each pad with welded nuts, towards the end of frame tube as shown.



Fig.1

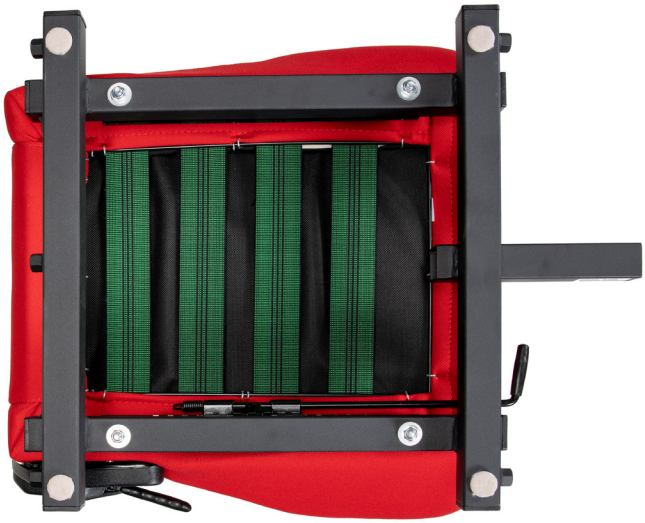


Fig.2

2. Seat Assembly

• Remove pre-screwed pair of bolts on left side of the backrest and bolt on right side of the seat.

⚠ Seat base is designed with removable center foam insert for center mounted stick or cyclic use.



Fig.3

Following the correct assembly sequence is critical for proper installation of the seat backrest.

• Align the backrest with the reclining arm on the left side. Install and hand-tighten the hinge bolt on the right side first.
• Align one threaded insert on the left side and hand-tighten the bolt.
• Align the second threaded insert and hand-tighten the bolt.
• Tighten all three bolts using the included tools.



Fig.5

3. “Easy Roll” wheel set or seat frame rear support kit. Insert wheel tube into rear side of seat frame until it bottoms out. Secure tubes with pair of bolts pre-installed to seat frame.



Fig.24

• To move the cockpit around or out of the way, lift front of chassis by the lower support bracket until “Easy Roll” wheels touch the floor.



Fig.25